



WORX RACING SPONSONS

PART # - WR552-I

MODELS: YAMAHA GP1800 17+ / VXR / VXS 2011 - 2017

INSTALLATION INSTRUCTIONS

IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

Parts Supplied: 2 x **WORX** adjustable sponspons paddles

2 x **WORX** Side rails

14 x $\frac{1}{4}$ " x 1 Button head bolts

14 x $\frac{1}{4}$ x 9/16 Flat Washers

10 x M8 x 40mm Hex Head Bolts

10 x 8mm x 19mm Flat Washers

- 1- Remove stock sponspons: Using the 12mm Socket Wrench remove the 5 x OEM bolts from each sponson, clear all excess silicone from behind the OEM sponspons.
- 2- Apply a bead of Marine silicone sealant around the edges of the side rails, and around each of the mounting holes (five on each side).
- 3- Fit the side rails to both sides of the ski using the supplied (M8 x 40) bolts and the 8mm x 19mm flat washers. Tighten using the 13mm the socket wrench.
- 4- Fit the sponspons paddles using the remaining ($\frac{1}{4}$ x $1\frac{1}{4}$) bolts with the ($\frac{1}{4}$ x 9/16) flat washers supplied (start all of the bolts into the side rail before tightening).
- 5- Adjust the blades according to your riding style: These paddles are adjustable in height; most riders will prefer the setting in the down position for the most aggressive performance.
- 6- After riding for about 15 minutes check that your sponson bolts are tight and when you have decided which position best suits your riding style it is **RECCOMENDED** that you apply a layer of Marine silicone sealant between the side rails and the sponspons and also apply red loctite to the mounting bolts. **Regularly check that the sponson fixing bolts are tight. The first hour is crucial.**
- 7- **Warning:** These sponspons will vastly improve the turning capability of your boat! Take time to get used to them before you attempt any hard cornering.

Note: if paddle is fitted in lowest position for maximum turning WORX recommend fitting supplied $\frac{1}{4}$ x 1 bolts to front 2 paddle inserts for added support of paddle. Regularly check sponson paddle bolts are tight.

Thank you for purchasing **WORX Racing Components** products. We firmly believe that **WORX Racing Components** products are among the finest watercraft parts available. A great deal of time and effort has gone into the design and development of this product to ensure that it will perform to the highest standard and that installation is a relatively straight forward and simple procedure. If you have any questions or comments on the performance and/or installation of our products please contact us at the numbers listed on page one or through your local **WORX** dealer.